### **PCT**

# WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



# INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>6</sup>:

A61L 9/12

(11) International Publication Number: WO 98/16262

(43) International Publication Date: 23 April 1998 (23.04.98)

US

(21) International Application Number: PCT/US97/18302

(22) International Filing Date: 9 October 1997 (09.10.97)

(30) Priority Data: 08/731,537 16 October 1996 (16.10.96)

(71) Applicant: S.C. JOHNSON & SON, INC. [US/US]; 1525 Howe Street, Racine, WI 53403 (US).

(72) Inventor: MALEK, Edward, J.; 213 South Colony Avenue, Union Grove, WI 53182 (US).

(74) Agents: FRANK, J., William, III et al.; S.C. Johnson & Son, Inc., Patent Section, 1525 Howe Street, MS077, Racine, WI 53403 (US).

(81) Designated States: AU, BR, CA, CN, JP, KR, MX, NZ, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

#### **Published**

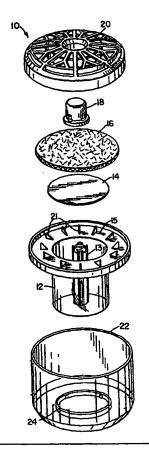
With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: AIR FRESHENER DEVICE WITH DISPENSING ACTUATOR FEATURE

#### (57) Abstract

This invention provides a disposable air freshener dispenser device (10) which features a push-button actuator means (18) which can be manually operated to initiate the dispensing of air freshener into the atmosphere. The dispenser has an interactive combination of air freshener medium (30), capillary wick (13), thin impermeable membrane seal (14), absorbent matrix (16) and push-button actuator (18). Downward pressure of the actuator causes rupture of the thin membrane and the release of air freshener medium from a container reservoir.



### FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
ΑU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
ΑZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of Americ
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

#### AIR FRESHENER DEVICE WITH DISPENSING ACTUATOR FEATURE

### TECHNICAL FIELD

This invention generally relates to dispensers of vaporizable media. More specifically, this invention relates to a device for dispensing a fragrance or deodorant in the form of a vapor for air freshening in an enclosed environment.

#### **BACKGROUND ART**

10 The need for effectively combating airborne malodors in homes and enclosed public buildings, by odor masking or destruction, is well established. Various kinds of vapor-dispensing devices have been employed for this purpose. The most common of such devices is the aerosol container which propels minute droplets of an air freshener composition into the air. Another common type of dispensing device is a dish containing or supporting a body of gelatinous matter which when it dries and shrinks releases a vaporized air-treating composition into the atmosphere. Other products such as deodorant blocks are also used for dispensing air-treating vapors into the atmosphere by evaporation. Another group of vapor-dispensing devices utilizes a carrier material such as paperboard impregnated or coated with a vaporizable composition.

Wicking devices are well known for dispensing volatile liquids into the atmosphere, such as fragrance, deodorant, disinfectant or insecticide active agent.

A typical wicking device utilizes a combination of a wick and emanating region to dispense a volatile liquid from a liquid reservoir. Wicking devices are described in United States Patent Numbers 1,994,932; 2,597,195; 2,802,695; 2,804,291; 3,550,853; 4,286,754; 4,413,779; 4,454,987; 4,913,350; and 5,000,383; incorporated by reference.

A number of recent developments include a liquid air-treating composition in an enclosure, all or part of which is formed of a polymeric film through which the airtreating composition can migrate to be released as a vapor at an outer surface. Use of

BNSDOCID: <WO \_9816262A1\_I\_>

20

25

this type of permeable polymeric membrane controls the dispensing of air-treating vapors and tends to eliminate great variations in the rate of dispensing over the life of the product. While the vapor-permeable membrane type of air freshener dispenser devices are widely accepted and popular with consumers, they require the removal of a peelable vapor-impermeable membrane to initiate the evaporation of air freshener medium into the atmosphere.

With respect to structural design, some air freshener dispensers are expensive to manufacture. Other air freshener dispensers are inexpensive to produce, but tend to have inferior construction and functionality.

There remains a need for a well-constructed air freshener dispenser device which can be mass-produced economically, and can deliver a vapor medium at a controlled uniform rate over an extended period of time and which does not require inconvenient manipulation by the consumer.

Accordingly, it is an object of this invention to provide an improved air

freshener dispenser device for delivering an odorant and/or deodorant vapor in an
enclosed environment.

It is another object of this invention to provide a disposable air freshener dispenser device having an assembly of plastic units which can be produced economically by extrusion or thermoforming means.

It is another object of this invention to provide an air freshener dispenser device which has an actuator function for the convenient initiation of air freshener dispensing by the consumer.

Other objects and advantages of the present invention shall become apparent from the accompanying description and drawings.

#### **DESCRIPTION OF THE INVENTION**

One or more objects of the present invention are accomplished by the provision of a disposable air freshener dispenser device comprising an annular container with a sealed interior reservoir of air freshener medium, featuring a functional improvement which comprises an interactive combination of air freshener medium, wicking means, thin impermeable membrane sealing means, absorbent

15

20

matrix and actuator means, wherein the actuator means is adapted for manual access whereby the thin membrane is ruptured and the air freshener medium is wicked to the absorbent matrix and evaporated into the atmosphere.

In a preferred embodiment, the present invention provides a disposable air freshener dispenser device comprising:

- (a) an annular container with an upper edge flange which forms a flat margin around the open interior of the container, and the said flange has a raised rim around the periphery forming a flange shallow tray enclosure;
- (b) a nonporous centerpost wick which is centrally positioned in the container, and extends between the bottom surface and the open top surface of the container, and which has at least one capillary groove extended along the vertical length of the centerpost wick surface, and which has at least one vertical prong extension means at the upper end of the centerpost wick;
  - (c) a thin impermeable membrane which covers the open top space of the container and is bonded to the flange margin, and the membrane forms a sealed reservoir enclosure within the container interior;
  - (d) a volatile air freshener medium which is contained within the reservoir enclosure in contact with the centerpost wick;
- 25 (e) a vapor-emanating absorbent matrix which is positioned within the flange shallow tray enclosure proximate to the thin membrane;
  - (f) a cap-type cover means which is removably secured to the flange peripheral rim, and which has vapor venting means; and

(g) a push-button actuator means which is centrally inset and supported by the cap-type cover;

wherein the air freshener medium, centerpost wick, thin membrane, absorbent matrix and push-button actuator are an interactive combination, whereby downward pressure on the push-button actuator causes rupture of the thin membrane, and permits the air freshener medium to transfer by wicking to the absorbent matrix, and to evaporate through the vented cap-type cover into the atmosphere.

### **DESCRIPTION OF THE DRAWINGS**

- FIG. 1 is a composite prospective view of an invention air freshener dispenser device.
  - FIG. 2 is an elevational side view of an invention device nonporous centerpost wick.
- FIG. 3 is an elevational side view of an assembled invention air freshener dispenser device.
  - FIG. 4 is a cross-sectional side view of a FIG. 3 device, taken along lines 4-4, which includes a reservoir content of liquid air freshener medium.

## BEST MODE FOR CARRYING OUT THE INVENTION

FIG. 1 illustrates an exploded view of present invention air freshener dispenser device 10.

In assembled form, dispenser device 10 preferably includes outer shell container 22, which is removably secured and structurally adapted to enclose and support dispenser container 12. Raised rim 24 on the bottom surface of outer shell container 22 is dimensionally conformational with the bottom end of dispenser container 12, so that dispenser container 12 is frictionally secured to outer shell container 22.

It is preferred that outer shell container 22 and dispenser container 12 in FIG.

1 have transparency so that the level of an air freshener medium (not shown) in dispenser container 12 is visible.

Outer shell container 22, dispenser container 12, push-button actuator 18 and vented cap-type cover 20 can be constructed by either injection or thermoform molding of a thermoplastic polymer such as polyethylene, polypropylene, polyvinyl chloride, polystyrene, polyvinyl acetate, polyamide, polymethacrylate, and the like.

Outer shell container 22 and dispenser container 12 can be annular-shaped structures

Outer shell container 22 and dispenser container 12 can be annular-shaped structures with a vertical or slanted sidewall. The container sidewalls also can have a concave curvature for purposes of esthetic package design.

Membrane 14 in FIG. 1 is a thin liquid-impermeable and vapor-impermeable seal which covers the open well of dispenser container 12, and is bonded to flange margin 15 when dispenser device 10 is assembled. Membrane 14 typically is an aluminum foil or nylon film.

Absorbent matrix 16 in FIG. 1 is a flexible liquid-permeable vapor-emanating pad, such as a porous thermoplastic or cellulosic composition.

When dispenser device 10 of FIG. 1 is in assembled form, absorbent matrix 16 is positioned within the shallow tray enclosure of flange margin 15, where it is supported by radial fins 21 proximate to membrane 14.

A novel feature of dispenser device 10 is nonporous centerpost wick 13 which is centrally positioned in dispenser container 12. FIG. 2 is an elevational side view of centerpost wick 13. Capillary groves 25 terminate in the form of prong extension 27.

As illustrated in FIG. 2, centerpost wick 13 has four sets of capillary grooves 25,

As illustrated in Fig. 2, centerpost wick 13 has four sets of capillary grooves 23 terminating as four prong extensions 27.

Centerpost wick 13 can be constructed of any solid material which can be striated with capillary grooves 25, and which is inert to the air freshener medium content of dispenser container 12. It is advantageous to form both centerpost wick 13 and dispenser container 12 as a unitary molded thermoplastic structure, such as injection molded polyethylene or polypropylene.

FIG. 3 is an elevational side view of dispenser device 10 when it is fully assembled with outer shell container 22 supporting and enclosing dispenser container 12. Outer shell container 22 and dispenser container 12 are frictionally secured by

raised rim 24. As illustrated in FIG. 3, cap-type cover 20 is attached to the peripheral raised rim of flange margin 15 by snap-on means (not shown).

FIG. 4 is a cross-sectional side view of an assembled FIG. 3 device, illustrating a reservoir content of air freshener medium 30 in dispenser container 22.

Air freshener medium 30 in FIG. 4 can be any air treating material which can migrate up centerpost wick 13 by capillary action. Typically air freshener medium 25 is a fragrance or deodorant in liquid or gel form.

Preferably, air freshener medium 30 is a liquid fragrance comprising one or more volatile organic compounds which are available from perfumery suppliers such as Firmenich Inc., Takasago Inc., Noville Inc., Quest Co., and Givaudan-Roure Corp.

Most conventional fragrance materials are volatile essential oils. The fragrance can be a synthetically formed material, or a naturally derived oil such as oil of Bergamot, Bitter Orange, Lemon, Mandarin, Caraway, Cedar Leaf, Clove Leaf, Cedar Wood, Geranium, Lavender, Orange, Origanum, Petitgrain, White Cedar, Patchouli, Lavandin, Neroli, Rose absolute, and the like.

A wide variety of chemicals are known for perfumery, such as aldehydes, ketones, esters, alcohols, terpenes, and the like. A fragrance can be relatively simple in composition, or can be a complex mixture of natural and synthetic chemical components.

A typical scented oil can comprise woody/earthy bases containing exotic constituents such as sandalwood oil, civet, patchouli oil, and the like. A scented oil can have a light floral fragrance, such as rose extract or violet extract. Scented oil also can be formulated to provide desirable fruity odors, such as lime, lemon or orange.

Synthetic types of fragrance compositions either alone or in combination with natural oils are described in United States Patents 4,314,915; 4,411,829; and 4,434,306; incorporated herein by reference. Other artificial liquid fragrances include geraniol, geranyl acetate, eugenol, isoeugenol, linalool, linalyl acetate, phenethyl alcohol, methyl ethyl ketone, methylionone, isobornyl acetate, and the like.

15

Air freshener medium 30 also can be a liquid formulation containing a volatile pesticide such as p-dichlorobenzene, or a therapeutic agent such as menthol.

FIG. 2 and FIG. 4 taken together illustrate an important aspect of an invention dispenser device 10. Air freshener medium 30, centerpost wick 13, thin membrane 14, absorbent matrix 16 and push-button actuator 18 are in an interactive operational relationship.

Downward manual pressure on push-button actuator 18 compresses absorbent matrix 16 against thin membrane 14. The force of the downward pressure causes a rupture of flexible thin membrane 14 by prong extensions 27 of centerpost wick 13.

Air freshener medium 30 is transferred by capillary grooves 25 of centerpost wick 13 to absorbent matrix 16, via the rupture points in thin membrane 14. Air freshener medium 30 then emanates as a vapor from absorbent matrix 16 through vented cap-type cover 20, and disperses into the atmosphere.

Invention air freshener dispenser device 10 can be produced in high volume from relatively inexpensive plastic materials. After usage, an invention dispenser device qualifies for disposal as a non-hazardous solid waste.

#### INDUSTRIAL APPLICABILITY

This invention is useful for creating products to disseminate a pleasant and/or masking fragrance into the atmosphere within a room or other space.

### WHAT I CLAIM IS:

1. In a disposable air freshener dispenser device comprising an annular container with a sealed interior reservoir of air freshener medium, the improvement which comprises an interactive combination of air freshener medium, wicking means, thin impermeable membrane sealing means, absorbent matrix and actuator means, wherein the actuator means is adapted for manual access whereby the thin membrane is ruptured and the air freshener medium is wicked to the absorbent matrix and evaporated into the atmosphere.

10

- 2. A disposable air freshener dispenser device comprising:
  - (a) an annular container with an upper edge flange which forms a flat margin around the open interior of the container, and the said flange has a raised rim around the periphery forming a flange shallow tray enclosure;

15

(b) A nonporous centerpost wick which is centrally positioned in the container, and extends between the bottom surface and the open top surface of the container, and which has at least one capillary groove extended along the vertical length of the centerpost wick surface, and which has at least one vertical prong extension means at the upper end of the centerpost wick;

20

(c) a thin impermeable membrane which covers the open top space of the container and is bonded to the flange margin, and the membrane forms a sealed reservoir enclosure within the container interior;

25

d) a volatile air freshener medium which is contained within the reservoir enclosure in contact with the centerpost wick;

PCT/US97/18302

5

20

- (e) a vapor-emanating absorbent matrix which is positioned within the flange shallow tray enclosure proximate to the thin membrane;
- (f) a cap-type cover means which is removably secured to the flange peripheral rim, and which has vapor venting means; and
- (g) a push-button actuator means which is centrally inset and supported by the cap-type cover;

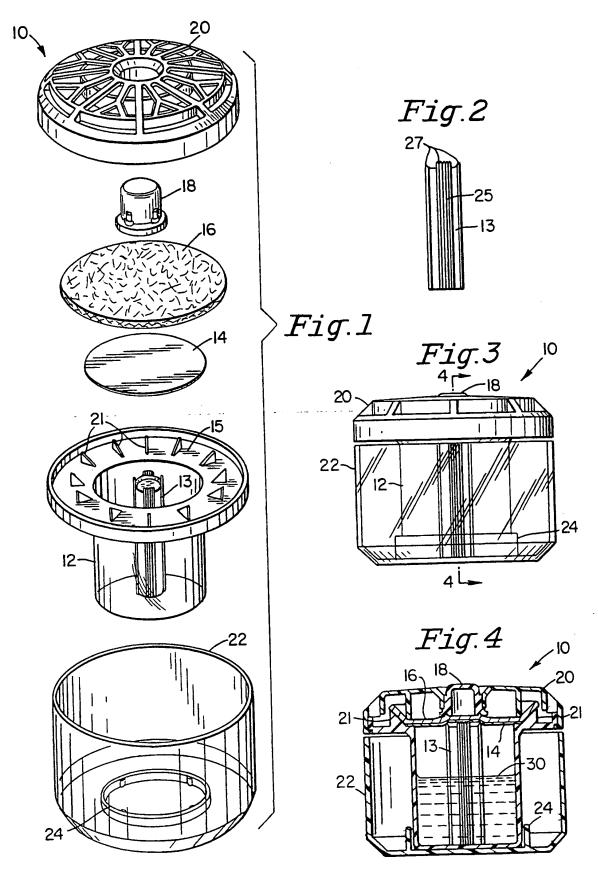
wherein the air freshener medium, centerpost wick, thin membrane, absorbent matrix and push-button actuator are an interactive combination, whereby downward pressure on the push-button actuator causes rupture of the thin membrane, and permits the air freshener medium to transfer by wicking to the absorbent matrix, and to evaporate through the vented cap-type cover into the atmosphere.

- 15 3. A dispenser device in accordance with claim 2 wherein the container, cap-type cover and push-button actuator are molded thermoplastic structures.
  - 4. A dispenser device in accordance with claim 2 wherein the container, cap-type cover and push-button actuator are molded polyethylene or polypropylene structures.
  - 5. A dispenser device in accordance with claim 2 wherein the container and centerpost wick comprise a unitary molded thermoplastic structure.
- 6. A dispenser device in accordance with claim 2 wherein the container has
   25 transparency, and the air freshener medium in the reservoir enclosure is visible.
  - 7. A dispenser device in accordance with claim 2 wherein the centerpost wick has multiple sets of capillary grooves extended along the vertical length of the centerpost wick surface, and each set of capillary grooves terminates in the form of a vertical prong extension at the upper end of the centerpost wick.

PCT/US97/18302

- 8. A dispenser device in accordance with claim 2 wherein the thin impermeable membrane is an aluminum foil or nylon film.
- 5 9. A dispenser device in accordance with claim 2 wherein the air freshener medium is a liquid fragrance composition.
  - 10. A dispenser device in accordance with claim 2 wherein the air freshener medium is a liquid pesticide composition.

- 11. A dispenser device in accordance with claim 2 wherein the air freshener medium is a liquid therapeutic composition.
- 12. A dispenser device in accordance with claim 2 wherein the absorbent matrix comprises a flexible liquid-permeable thermoplastic or cellulosic pad composition.
  - 13. A dispenser device in accordance with claim 2 wherein the push-button actuator is adapted for manual access and initiation.
- 20 14. A dispenser device in accordance with claim 2 which is in further combination with an outer shell container which is removably secured and structurally adapted to enclose and support the dispenser container.
- 15. A dispenser device in accordance with claim 14 wherein the outer shell container25 is a molded thermoplastic structure with transparency.



# INTERNATIONAL SEARCH REPORT

PCT/US 97/18302

A. CLASS IPC 6	SIFICATION OF SUBJECT MATTER A61L9/12				
According t	to International Patent Classification(IPC) or to both national classifi	ication and IPC			
	S SEARCHED	name i o			
	documentation searched (classification system followed by classifica-	ation symbols)			
Documenta	ation searched other than minimum documentation to the extent that	arched other than minimumdocumentation to the extent that such documents are included in the fields searched  se consulted during the international search (name of data base and, where practical, search terms used)  CONSIDERED TO BE RELEVANT  Ition of document, with indication, where appropriate, of the relevant passages  Fielevant to claim No.  EP 0 352 231 A (ARIEH COURVOISIER SA) 24  January 1990  See column 1, line 45 – line 58			
Electronic	data base consulted during the international search (name of data t	base and, where practical, search terms used)			
C. DOCUM	MENTS CONSIDERED TO BE RELEVANT				
Category	Citation of document, with indication, where appropriate, of the r	elevant passages	Relevant to claim No.		
X	EP 0 352 231 A (ARIEH COURVOISI January 1990 see column 1, line 45 - line 58 see column 2, line 33 - line 38 see column 3, line 65 - column				
Α	WO 89 08462 A (GIVAUDAN & CIE S September 1989 see claims; figures	1,10			
A	EP 0 094 499 A (GLOBOL WERK) 23 November 1983		1		
A	EP 0 462 605 A (KURARAY CO ;CHU CO LTD (JP)) 27 December 1991 see page 6, line 14 - line 17 see example 1	GAI BOYEKI	3,4,6		
Fu	urther documents are listed in the continuation of box C.	X Patent family members are listed	ın annex.		
"A" docur cons "E" earlie filling "L" docur whic citat "O" docu othe	ment defining the general state of the art which is not sidered to be of particular relevance or document but published on or after the international godate ment which may throw doubts on priority claim(s) or chills cited to establish the publication date of another tion or other special reason (as specified) iment reterring to an oral disclosure, use, exhibition or er means unent published prior to the international filling date but in than the priority date claimed.	T" later document published after the integration or priority date and not in conflict will cited to understand the principle or to invention.  X" document of particular relevance; the cannot be considered novel or cannot involve an inventive step when the discussion of particular relevance; the cannot be considered to involve an indocument is combined with one or in ments, such combination being obvious the art.  3" document member of the same pater.	h the application but heavy underlying the claimed invention of the considered to ocument is taken alone claimed invention inventive step when the hore other such docupous to a person skilled		
	ne actual completion of theinternational search	Date of mailing of the international se			
	5 February 1998	12/02/1998			
Name and	nd mailing address of the ISA  European Patent Office, F.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nt.  Fax: (+31-70) 340-3016	Authorized officer  Cousins-Van Stee	n, G		

Form PCT (SA/210 (second sheet) (July 1992)

# INTERNATIONAL SEARCH REPORT

Information on patent family members

PCT/US 97/18302

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0352231 A	24-01-90	CH 676669 A	28-02-91
WO 8908462 A	21-09-89	US 4913350 A AU 619530 B AU 3195589 A CA 1316454 A DE 68913294 D DE 68913294 T EP 0386158 A	03-04-90 30-01-92 05-10-89 20-04-93 31-03-94 07-07-94 12-09-90
EP 0094499 A	23-11-83	DE 3218480 C DE 3218481 C AU 554823 B AU 1452783 A CA 1233743 A JP 58212737 A US 4526320 A DE 3300088 A	01-06-83 19-01-84 04-09-86 17-11-83 08-03-88 10-12-83 02-07-85 17-11-83
EP 0462605 A	27-12-91	US 5081104 A JP 4231058 A	14-01-92 19-08-92

Form PCT ISA 210 (patent family annex) (July 1992)